Base Specifications 1" Aluminum Standard Tilt Only



Headrail: 1" high by 1-1/2" decorative Steel headrail. Phosphate coated vinyl primered finished with a polyester baked enamel.

Bottom Rail: C shaped rail, phosphate coated and vinyl primered finished with a polyester baked enamel. Bottom Rail is color coordinated with slats.

Slats: Cold rolled spring tempered virgin aluminum slat. Available in 6g or 8g.

- 6 gauge: To have normal width of 1" and be 0.006" thickness after paint, to provide maximum strength and flexibility. Slats to be finished with a polyester baked enamel.
- 8 gauge: To have normal width of 1" and be 0.008" thickness after paint, to provide maximum strength and flexibility. Slats to be finished with a polyester baked enamel.

Tilter: The tilter shall be worm gear design and shall be in an enclosed housing and secured by means of steel rivets to prevent separation. The stem shall be made of clear polycarbonate, the gear of polyacetal and the housing of clear polycarbonate, prelubed prior to assembly to assure durability and ease of use.

Tilt Drum: Shall be polyacetal with the steel tape fasteners to secure the ladders to the headrail.

Drum Supports: Constructed of polypropylene with the steel cord pin to reduce friction.

Tilt Wand: Tilt wand should be plastic measuring approximately 5/16", fluted with grooves for a non-slip grip.

Ladders: Braided polyester with spacing of not more than 0.865" and arranged for total support of slat. Ladders are color coordinated with slats.

Installation Brackets: Constructed of cold rolled steel. Zinc plated. Hex head screws are included.

Hold Down Bracket: 100% PVC

Fire Safety: Blind materials have been tested in accordance with the procedures outlined in NFPA 701 Fire Test 1.

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